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# FITTING INSTRUCTIONS CONVERSION SET FOR PROPANE OR LPG (LIQUIFIED PETROLEUM GAS)

Gas type: 3P G31 (28-50mBar)

Atmos InterCombi HE32, Atmos InterSystem HE26, Atmos InterOpen HE22.

Order no: 075537(G31)

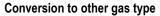
### Contents:

Order no.	Description	Quantity
829267	Gas setting ring diameter 5,35 mm	1
875827	O-ring 19x2 NBR	1
889377	Sticker set gas type G31	2



#### **CAUTION**

Activities on the gas-containing parts should only be executed by a qualified registered installer.



When the appliance is connected to another gas type than the type for which the manufacturer has set the appliance, the gas setting ring must be replaced.

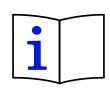
## Conversion of the setting ring

- 1. Switch off the electrical supply to the appliance.
- 2. Close the gas tap.
- 3. Remove the front cover of the appliance.
- 4. Disconnect the coupling (1) above the gas valve and turn the gas mixing pipe (2) backwards.
- 5. Replace the O-ring (3) and the gas setting ring (4) by the rings of the conversion set
- 6. Reassemble in reverse order.
- 7. Open the gas tap.
- 8. Check the gas connections for tightness/ leaks.
- 9. Switch on the electrical supply to the appliance.
- 10. Change the parameters d and F to the values given in the table.
- 11. Now check the setting of the gas/air ratio. (See page 2)
- 12. Apply a sticker of the set gas type over the existing sticker on the gas mixing pipe (2).
- 13. Apply a sticker of the set gas type at the appliance plate.
- 14. Remount the front cover of the appliance.

#### Setting values

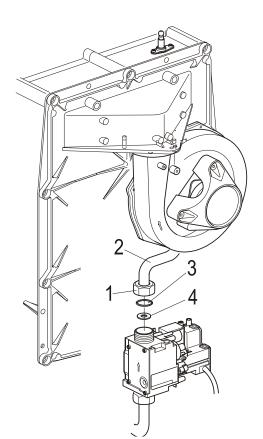
Setting values			
Gas type	Natural	Propane P	
	gas H		
Gas category	2H G20	3P G31	
	(20 mBar)	(28-50mBar)	
CO <sub>2</sub> % at low position (L) (service and -)	8.8 – 9.0	9.8 – 10.0	
CO <sub>2</sub> % at high position (H) (service and +)	9.0 – 9.3	10.0 – 10.7	
Gas inlet pressure (mBar)	20	37	
Gas setting ring diameter (mm)	7.05	5.35	
Minimum speed (% of max)	30	40	
(parameter d)	30	40	
Min. starting speed (% of max)	70	50	
(parameter F)	70	30	











#### Setting gas/air ratio by measuring the CO<sub>2</sub> content of the flue gases

#### Remark

- A CO<sub>2</sub> measuring nipple must be mounted right above the appliance in the flue discharge.
  - 1. Switch off the appliance using the *on/off* key ( | | on service display).
  - 2. Open the flue gas measuring nipple and connect the measuring hose.
  - 3. Switch on the appliance using the *on/off* key.
  - 4. Set the boiler to the lowest power by simultaneously pressing the "service" and "-" keys on the operating panel until an *L* appears on the service display.
  - 5. Measure the CO<sub>2</sub> value. If the CO<sub>2</sub> value does not correspond with the value in the table, proceed as follows for setting:-
  - 6. Remove the front cover of the appliance.
  - 7. Remove the cover cap (A) with a flat screwdriver.
  - 8. Using a socket head wrench (4 mm), adjust the setting screw (B) to the correct CO<sub>2</sub> value (clockwise higher and counterclockwise lower).
  - 9. After measuring and setting, set the boiler to the highest output by simultaneously pressing the "service" and "+" keys (twice) on the operating panel until an ## appears on the service display.
  - 10. Measure the CO<sub>2</sub> value. Check that the CO<sub>2</sub> value corresponds with the value in the table. To exit the test mode, press simultaneously the "+" and "-" keys on the operating panel.
  - 11. Replace the cover cap (A) and close the flue gas measuring nipple.
  - 12. Remount the front cover of the appliance.

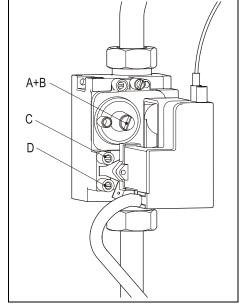
## Caution: Check the measuring nipples used for gas tightness.

## Setting the gas valve by pressure measurement:

This method is less accurate, but usually gives a sufficient result.

- Switch off the appliance using the on/off key ( on service display).
- 2. Remove the front cover of the appliance.
- 3. Turn the measuring nipple (C) on the gas valve open with two turns and connect this through a tube to the plus connection of the pressure gauge.
- 4. Switch on the appliance using the *on/off* key.
- 5. Set the boiler to the lowest power by simultaneously pressing the "service" and "-" keys on the operating panel until an L appears on the service display.
- 6. Read the pressure. This should be about -5 Pa or 0.05 mBar (min. –10Pa, max. 0 Pa or min.–0,1 mBar, max. 0 mBar)). When this is not the case, proceed as follows for setting:-
- 7. Remove the cover cap (A) with a flat screwdriver.
- 8. Set the pressure using setting screw (B) (socket head wrench 4mm) (clockwise higher and counterclockwise lower).
- After measuring and setting, replace the cover cap (A) and close the measuring nipple (C).
- 10. Remount the front cover of the appliance.

Caution: Check the measuring nipples used for gas tightness.



- A. Cover Screw
- B. Setting screw for the low position (socket head wrench 4 mm)
- C. Off-set pressure measuring nipple
- D. Inlet pressure measuring nipple

## **Atmos Heating systems**

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